

# ULTRA-THANE 250 HFO ROOFING

## SPRAY POLYURETHANE FOAM - EXTERIOR ONLY

**ULTRA-THANE 250 HFO ROOFING** is a closed-cell, two-component, spray-in-place, rigid monolithic, exterior spray, polyurethane foam that bonds to traditional roof substrates. Ultra-Thane 250 HFO Roofing Foam creates a seamless waterproof barrier which can be installed in additional thickness to create a positive slope to drain on flat roofs.

Ultra-Thane 250 HFO Roofing Foam is a fluid applied, fully adhered membrane, providing superior performance in minimizing heat transfer, condensation and air leakage. Ultra-Thane 250 HFO Roofing Foam is based on Low GWP hydrofluro-olefin (HFO) Technology to expand the polyurethane polymer into a cellular insulation.

### RECOMMENDED USES

Ultra-Thane 250 HFO Roofing Foam is used as a superior thermal insulation and waterproofing product for new roof construction and roof recover. It is sustainable, lightweight, self-flashing, energy efficient and most commonly formulated in 2.7 lbs. Exterior use only. Not for use on Interior Applications.

### PACKAGING

Ultra-Thane 250 HFO Roofing Foam is sold in 1,000 lbs, two-component drum kits. Side-A totes are available upon request.



### TECHNICAL DATA

#### NOMINAL CURED PHYSICAL PROPERTIES

Property	ASTM Standard	2.7 Density
Sprayed-In-Place Density	D1622	2.7
R Value Aged at 1 inch	C518	6.2
R Value Aged at 3.5 inches	C518	6.2
Dimensional Stability	D2126	1.5% at 28 days
Compressive Strength	D1621	46 psi
Tensile Strength	D1623	75 psi
Shear Strength	C273	50 psi
Closed Cell Content	D6226	95%
Water Vapor Transmission	E96	1.12 perms
Water Absorption	D2842	0.62%

*This information is intended only as a guide for design purposes. The values shown are the average values obtained from laboratory prepared samples and results may vary with application conditions, equipment and technician. K-Factor varies depending on age and use conditions.*

*The information contained herein is for purposes of identifying the product and does not constitute a warranty that the product will conform to that description. Product specifications and performance will vary depending on application methodologies, raw materials and other factors.*

## BUILDING AND FIRE CODES

### FIRE HAZARD CLASSIFICATIONS\*

#### Surface Burning, ASTM E-84/UL 723

Flame Spread	<75
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#### Fire Tests of Roof Coverings, ASTM E108

Class A, Class B	New Construction
Class A, Class B	Maintenance and Repair

\*These numerical flame-spread ratings are not intended to reflect conditions.

- Underwriters Laboratories, Inc., File #14330 listed and classified.
- Exterior use only. Not for use on Interior Applications.

## PROCESSING GUIDE

### PROCESSING CHARACTERISTICS

Property	Sprayed*		
	Winter	Regular	Summer
Reactivity Grades	Winter	Regular	Summer
Cream Time	1-2 Seconds	1-2 Seconds	1-2 Seconds
Rise Time	4-5 Seconds	5-6 Seconds	6-7 Seconds
Tack Free	On Rise	On Rise	On Rise

\*Specific reaction times and densities are available by request.

### LIQUID COMPONENT PROPERTIES

Property	2.7 Density
Viscosity @ 77°F (25°C)	
Component A	200
Component B	750
Specific Gravity @ 77°F (25°C)	
Component A	1.24
Component B	1.17
Mix Ratio	50/50

\*Nominal 1" thickness sprayed through Gusmer E-30 proportioner with GX-7 Gun: preheat set at 110°F-125°F, hose heat set to maintain 110°F-125°F at the spray gun. Reaction times are influenced by mix efficiency of the spray gun, temperature of the components, ambient conditions, and thickness of the foamed mass.

## REQUIREMENTS

Ultra-Thane 250 HFO Roofing Foam is a sophisticated plural component building product which should be applied only by trained and manufacturer-approved roofing experts familiar with the properties of this material.

## SUBSTRATE TEMPERATURE

Ultra-Thane 250 HFO Roofing Foam may be applied to surfaces with temperatures as low as 50°F (10°C) in most instances.

### REACTIVITY GRADES AND TEMPERATURE RANGES

Winter	Regular	Summer
50-60°F	65-85°F	Above 90°F
10-15°C	18-30°C	Above 32°C

## SUBSTRATE PREPARATION

For optimum results, the roof surfaces should be primed using Ultra-Bond products. Untreated ferro-metallic substrates should be primed in accordance with SPFA Guidelines. All clean metal surfaces should be primed immediately with an approved primer.

Galvanized and stainless-steel surfaces should be treated and primed with Ultra-Bond 40 metal primer prior to use of Ultra-Thane 250 HFO Roofing.

Porous substrates such as wood and concrete may not require priming if surfaces are clean and dry with less than 10% moisture content. **FOR BEST RESULTS ON SURFACES WHERE MOISTURE CONTENT CANNOT BE DETERMINED OR CONTROLLED, AN EPOXY SEALING PRIMER IS RECOMMENDED.** Consult General Coatings Manufacturing Corp. for specific application requirements.

## EQUIPMENT

Proportioning equipment shall be manufactured specifically for the application of polyurethane foam. Mixing ratio by volume is 50 parts "A" to 50 parts "B". Equipment shall be of the heated airless type, capable of maintaining 120°F to 140°F (49 to 60°C) mixed material at the spray gun. Optimum spraying temperature will vary as a function of substrate and ambient conditions.

## SPRAYING

Ultra-Thane 250 HFO Roofing Foam should be installed in uniform passes ranging from ½" to 1 ½" per pass. Pass thicknesses will vary as a function of substrate temperature and applicator technique. Ultra-Thane 250 HFO Roofing Foam bonds best when previous pass is still warm (above 70°F [21°C]). Ultra-Thane 250 HFO Roofing Foam performs best when coated the same day of application, however it may be left exposed for up to 24 hours. In the event that Ultra-Thane 250 HFO Roofing Foam is exposed for a period greater than 24 hours, please contact General Coatings Manufacturing Corp. for recommendations.

**CLIMATIC CONDITIONS:** No spraying should be done when moisture is present in the form of rain, dew or relative humidity greater than 80%, or when there is wind in excess of 15 mph.

## LIMITATIONS

Ultra-Thane 250 HFO Roofing Foam is specifically designed as insulation for construction applications where the end use ambient temperature range will be maintained from -100°F to 200°F (-73 to 99°C). When considering any other use for this product, consult General Coatings Manufacturing Corp. for specific application recommendations.

## ELASTOMERIC COATING

Ultra-Thane 250 HFO Roofing Foam must be top coated with an approved UV reflective elastomeric coating. All coatings shall be applied in accordance with General Coatings Manufacturing Corp. or as listed in UL assemblies.

## JOB-SITE PROTECTION

Overspray from Ultra-Thane 250 HFO Roofing Foam can carry considerable distances and attention should be given to the following:

1. Post warning signs a minimum of 100 feet from the work area.
2. Cover all intake vents near the work area.
3. Minimize or exclude all personnel not directly involved with the spray application.
4. No welding, smoking or open flames.
5. Have CO<sub>2</sub> or other dry chemical fire extinguisher available at the job-site.
6. Provide adequate ventilation.

LARGE MASSES of SPF should be removed to an outside safe area, cut into smaller pieces and allowed to cool before discarding into any trash receptacle. SPF insulation is combustible.

As with all SPF systems improper application techniques should be avoided. Examples of improper application techniques include, but are not limited to excessive thickness of SPF, off-ratio material and spraying into or under rising SPF. Potential results of improperly installed SPF include: dangerously high reaction temperatures that may result in fire and offensive odors that may or may not dissipate. Improperly installed SPF must be removed and replaced with properly installed materials.

## SHELF LIFE AND STORAGE

The shelf life of Ultra-Thane 250 HFO Roofing Foam is 6 months from the date of manufacture when stored in original unopened containers at temperatures between 50–75°F (10–24°C). Temperatures above 75°F may decrease shelf life. Additionally, storing the B component at increased temperatures or in direct sunlight for prolonged periods may cause a buildup of pressure in the storage vessel. Use caution in opening containers of Ultra-Thane 250 HFO Roofing Foam. Containers should be opened slowly to allow the release of any pressure buildup. Material temperature should be confirmed with a thermometer or an infrared gun.

## FREIGHT CLASSIFICATION

Liquid Plastic Material - NOIBN

## HEALTH AND SAFETY

A Safety Data Sheet (SDS) has been prepared on the Ultra-Thane 250 HFO Roofing Foam. All personnel who will come in contact with the product should read and understand the SDS.

In addition to reading and understanding the SDS, all contractors and applicators must use appropriate respiratory, skin and eye Personal Protective Equipment (PPE) when handling and processing polyurethane chemical systems.

Spray Polyurethane Foam Alliance (SPFA®): PCP Certification Program: Health, Safety and Environmental Aspects of Spray Polyurethane Foam and Coverings. [www.Sprayfoam.org](http://www.Sprayfoam.org)

The Center for the Polyurethanes Industries (CPI): Model Respiratory Protection Program for Compliance with the Occupational Safety and Respiratory Protection Program Standard 29 CFR§1910134. [www.spraypolyurethane.org](http://www.spraypolyurethane.org).

## PERSONAL PROTECTIVE EQUIPMENT

Ultra-Thane 250 HFO Roofing Foam requires personal protective equipment, such as, approved vapor cartridge respirator, safety glasses, gloves and protective clothing. Spray Foam (A-Side) contains polymeric MDI isocyanate, which is a vapor inhalation and skin hazard. See Safety Data Sheet for best practices and health risks.

## VAPOR INHALATION

The best form of protection against organic solvents or potentially sensitizing vapors in the workplace is a fresh air supply. In well-ventilated roofing application conditions, the use of Type C organic vapor cartridge respirators is acceptable. For poorly ventilated conditions, full face masks or NIOSH/MSHA approved fresh air systems are recommended, like 3M and MSA.

Effects of overexposure to vapor are characterized by nasal and respiratory irritation, dizziness, nausea, headache, fatigue, possible unconsciousness or even asphyxiation. Vapor inhalation problems are characterized by coughing, shortening of breath and tightness in the chest. Anyone exhibiting these types of symptoms should be immediately removed from the workplace and administered oxygen

or fresh air. If the condition is prolonged or extreme, SUMMON EMERGENCY TRAINED MEDICAL ATTENTION IMMEDIATELY.

## SKIN CONTACT

To prevent excessive skin contact with the sprayed product, we recommend use of fabric coveralls and neoprene or other resistant gloves. Skin contact with liquid components can result in a rash or other irritation. Wash the affected skin area with soap and water. Wipe residual liquid from the skin with a clean cloth, then wipe the affected area with 30% solution of rubbing alcohol. Follow the alcohol wipe with repeated washings with soap and water. If a rash or other irritation develops, see a physician.

## EYE CONTACT

Wear a full-face mask or OSHA-approved protective goggles. Eye Contact with liquid or sprayed components can result in corneal burns or abrasions. Upon exposure, eyes should be flushed with water for an extensive period. Summon Emergency Trained Medical Attention Immediately.

## TECHNICAL SERVICES

Additional information, such as brochures, technical assistance, roof energy evaluations, life cycle cost analysis, and other roof management services are also available from a General Coatings Manufacturing Corp. Technical Consultant.

## CAUTION

**This roofing insulation product is combustible under many fire conditions and is an exterior grade spray foam. Not intended or fire classified for interior use.**

**LIMITED WARRANTY.** We warrant our Products to be free of manufacturing defects and to comply with the Product's current published physical properties when tested under controlled conditions. Our sole responsibility is limited to replacement of that portion of any Products found to be defective at the time of manufacture. There are no other warranties of any nature whatsoever, whether expressed or implied, including an express disclaimer of any warranty of merchantability or fitness for a particular purpose. Further, we disclaim any liability for damages of any type, however caused, including remote, consequential damages, or special damages resulting from any theory of liability, whether based on tort, negligence, or strict liability. We disclaim responsibility for any claims of intellectual property infringement through use of our Products in any manner. Where Products are used as a waterproofing membrane or floor coating, no warranty or guarantee is issued with respect to appearance, color, fading, chalking, staining, shrinkage, peeling, abnormal wear and tear, or improper application by the applicator. Damage caused by abuse, neglect, lack of proper maintenance, acts of nature and/or physical movement of the substrate or structural defects are also excluded. In all instances and as a pre-condition to any available remedy, we reserve the right to conduct sample testing and performance analysis on any materials claimed to be defective, performed prior to any repairs being made by owner, general contractor, or applicator. Our limited warranty is void if repairs have been made or attempted, or if the claimed defect has been adulterated prior to our ability to conduct a formal investigative analysis.

**DISCLAIMER:** Please read all information in the general guidelines, technical data sheets, application guide and safety data sheets (SDS) before applying material. Products are for professional use only and should only be applied by professionals who have prior experience with our Products or have undergone specific training in their proper application. Published technical data and instructions are subject to change without notice. Contact your local representative or visit our website for current technical data and instructions. All guidelines, recommendations, statements, and technical data contained herein are based on information and tests we believe to be reliable and correct, but accuracy and completeness of these tests are not guaranteed and are not to be construed as a warranty, either expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with any product. It is the user's responsibility to satisfy himself, by his own information and tests, to determine suitability of the product for his own intended use, application and job situation and user assumes all risk and liability resulting from his own use of the product. We do not suggest or guarantee that any hazards listed herein are the only ones that may exist. We are not liable to the purchaser, end-user, or any third party for any injury, loss or damage directly or indirectly resulting from use of, or inability to use, our Products. Recommendations or statements, whether verbal or in writing, shall not be binding upon us unless in writing and signed by one of our authorized corporate officers. Technical and application information is provided for establishing a general profile of the material and proper application procedures. Test performance results were obtained in a controlled environment and we make no claim that these tests or any other tests, accurately represent all environments. We are not responsible for typographical errors. © General Coatings Manufacturing Corporation. All Rights Reserved. Revision ULTRA-THANE 250 HFO\_08272025.EA